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>1) Lower the quill. > >2) Look for a hole in the back of the quill. > >3) rotate the spindle so an Allen socket lines up > with the hole. > >4) Reach in through the hole, loosen the Allen socket a partial > turn, and reach through that socket to another behind it. > >5) Unscrew both fully, and draw out (trying to not lose them > inside the quill. > >6) Replace the front one (a dog point Allen ...

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Bridgeport Manuals User Guides - CNC Manual

I am working on a Bridgeport interact 412 VMC with the Heidenhain TNC 151 controller, and using MasterCam Version 8. So far everything is going well, except for one problem. The manual says that the Heidenhain has two running modes.

Bridgeport / Hardinge Mills > Bridgeport Interact 412 ...

Re: Bridgeport interact 412 with Hidenhien controller. You did not say if the table would move in manual after moving the table off the switch before it tried to home. In Laymans terms, it is saying you have a disconnect whether it is a mal-functioning switch causing an overtravel, a bad drive, shorted wire or any one of a number of things.

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